

Options

Customized special option units are available for qualified performance, enhanced productivity and convenience

Standard & Option Accessory			STL42	STL38	XD1 26/32	XD42	XD38II-R	XD38II	XV20/26	XD20/26II-V		XD20/26III	XD20/26II	XD16III	XD10	XE35	XE20/26	XP20/26/325	XP12/165
Off-cent unit	Driven(2)		-	-	★	★(1)		★	★	★		★	★	-	-	★(1)	★	-	-
	Fixed (Long drill, 2)		-	-	★	-		★(1)	★(1)	▲	★	▲	★	★(1)	-	-	★	-	-
	Off-center Tailstock		-	-	▲	★		★	★	▲	★	▲	★	-	-	★	★	-	-
Option tool unit	Intenal coolant driven unit	Cross	★	★	★	★	★	★	★	★		★	★	★(Modular)	▲	★	★	-	-
		Back	★	★	★	★	★	★	★	★		★	★	-	▲	★	★	-	-
		Off-center	-	-	▲	★		★	★	★		★	★	-	-	★	★	-	-
	Fixed angle drilling unit	Cross, 1	★	★	★	★	★	★	★	★		★	★	-	-	★	▲	-	-
		Back, 1	★	★	★	★	★	★	★	▲		★	▲	-	▲	▲	▲	-	-
	Triple speed cross drill		★	★	▲	★	★	★	★	★		★	★	★(Modular)	▲	★	★	-	-
	Triple speed reduction cross drill		★	★	▲	★	★	★	★	★		★	★	★(Modular)	▲	★	★	-	-
	3 Face/counterface driven tool		-	-	▲	★		★	★	★		★	★	-	-	★	★	-	-
	3 Face/counterface angle driven tool		-	-	▲	★		★	★	★		★	★	-	-	★	★	-	-
	Gear hobbing		★(Turret)	★(Turret)	▲	★		★	★	★		★	★	▲	▲	★	★	-	★
	Whirling		★	★	▲	★		★	★	★		★	★	★	-	★	★	-	-
	Side cutter		★(Turret)	★(Turret)	▲	★		★	★	★		★	★	★	★	★	★	-	-
Option Unit	Back tool cross (Modular)		-	-	★	★		★	★	▲	★	▲	-	-	★	-	-	-	-
			-	-	★	★		★	★	▲	★	▲	-	-	★	-	-	-	-
Coolant unit	B-axis cross unit		-	-	★	-		★	-	★		-	-	-	-	-	-	-	-
	Back tool cross unit		★(Y3)	-	Standard	-		★	Standard	★		-	-	-	▲	-	-	-	-
Chip conveyor	Chiller integrated High pressure coolant pump		★	★	★	★	★	★	★	★		★	★	★	★	★	★	★	▲
	Extended coolant tank		-	-	★	★	★	★	★	▲	★	▲	★	★	★	★	★	★	★
Chip conveyor	Standard chip conveyor		-	-	★	★		★	★	★		★	★	★	★	★	★	★	★
	Smart chip conveyor		-	-	▲	★		★	★	▲	★	▲	★	-	-	-	★	-	-
	Lower type chip conveyor		★	★	▲	★		★	★	▲	★	▲	★	★	-	★	★	★	★

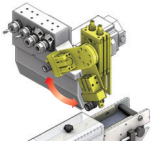
★ : Option ▲ : Discussable - : N/A

Special Accessories

Swing Gripper

Gripper fingers to grip and release finished parts onto conveyor belt for ejection
- Applied example : vulnerable material, long parts

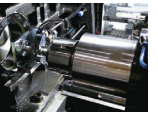
• XD20/26II, XD38II, XD42, XE20/26



Parts Auto Loading unit

Auto loader for forged or diecasted parts to supply through main spindle door

• XD20/26II, XD38II, XD42, XE20/26



Auto stacking unit for machined parts

Auto loader for ejected parts onto a stacking pallet

• XD38II

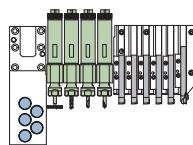


Tooling Variation

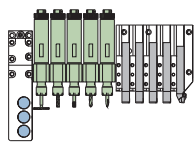
XD20/26II

- Front/Back Tool
- Cross Drill
- Special Option Tool
- OD Tool

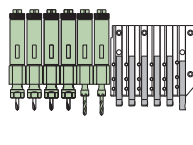
Cross 4



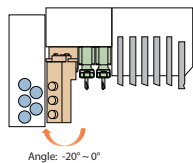
Cross 5



Cross 6

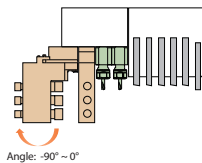


3 Face/counterface angle driven tool



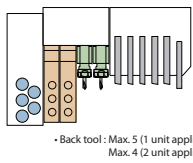
Angle: -20° ~ 0°

3 Face/counterface driven tool



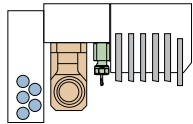
Angle: -90° ~ 0°

3 Face/counterface driven tool

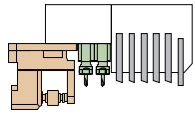


• Back tool: Max. 5 (1 unit applied)
Max. 4 (2 unit applied)

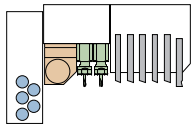
Whirling



Gear Hobbing



Polygon

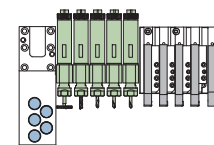


※ When special tool is installed, back tool unit should have max. 4 tools

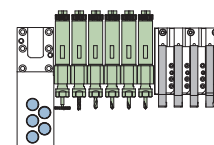
XD38II

- Front/Back Tool
- Cross Drill
- Special Option Tool
- OD Tool

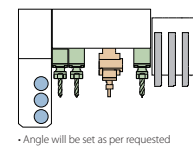
Cross 5



Cross 6



Fixed Angle Drilling



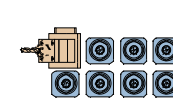
• Angle will be set as per requested

Back Tool Option Unit (Y2)

※ When special tool is installed, back tool unit should have max. 4 tools
※ Back tool option is available for both 6(Y2) and 8(Y2)

Fixed Angle Drilling

• Angle will be set as per requested



Back tool cross (Modular, Single body)

